

2 AND 4 DRUM HARDCOVER SPILL PALLET

SKU: 4062, 4064

READ ALL ASSEMBLY INSTRUCTIONS BEFORE USE

ENPAC RECOMMENDS:

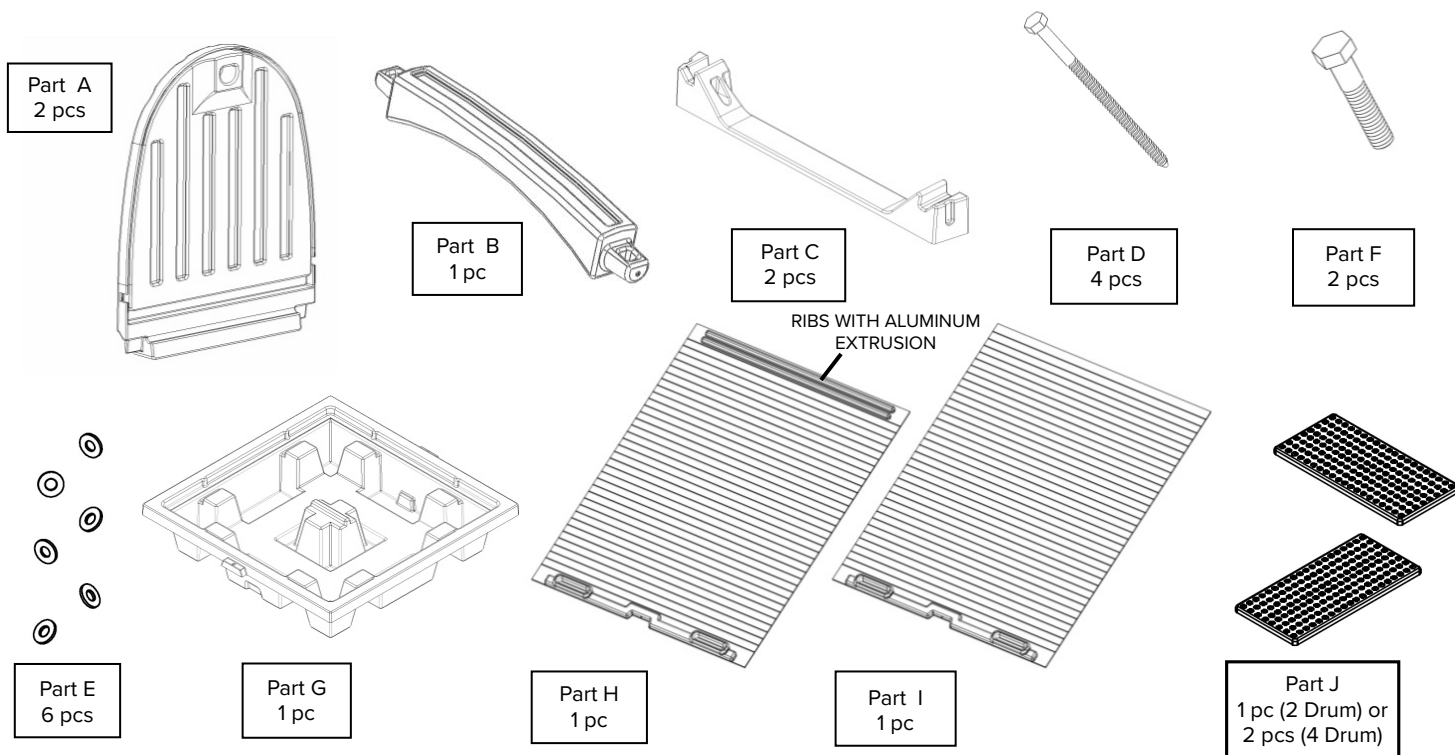
- ◆ THIS PRODUCT SHOULD BE ASSEMBLED WITH TWO PEOPLE.
- ◆ UPON RECEIVING THIS PRODUCT YOU SHOULD MAKE SURE THAT ALL PARTS ARE PRESENT PER THIS INSTRUCTION SHEET BEFORE ASSEMBLING.
- ◆ AFTER USING YOUR SPILL PALLET HARDCOVER, YOU SHOULD COAT THE TAMBOUR DOOR TRACKS WITH SILICONE (ANY OFF THE SHELF SILICONE WILL BE FINE) FROM TIME TO TIME TO ENSURE SMOOTH SLIDING DOORS.

SHIPPED PRODUCT CONTAINS THE FOLLOWING:

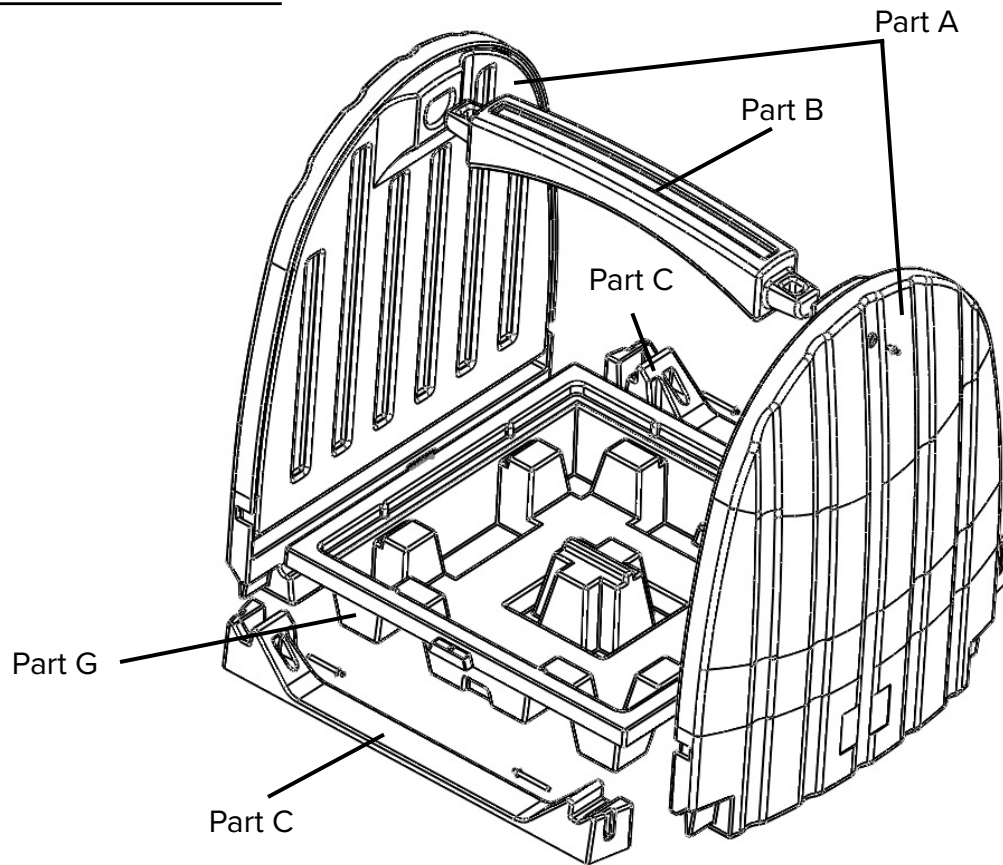
PART	QTY	DESCRIPTION
A	2	SIDEWALL
B	1	UPPER SUPPORT BRACE
C	2	LOWER SUPPORT LEG
D	4	5/16" x 5.5" LONG HEX HEAD LAG SCREW (ZINC PLATED)
E	6	5/16" x 1" FENDER WASHERS (ZINC PLATED)
F	2	5/16"-18 x 2" CAP SCREW (STAINLESS STEEL)
G	1	SPILL PALLET WITH TWO LOCKING HASPS
H	1	OUTER TAMBOUR DOOR WITH RIBS AND ALUMINUM EXTRUSION ON ONE END
I	1	INNER TAMBOUR DOOR
J	2	GRATE, (QTY 1) FOR PART #4062 ONLY

RECOMMENDED TOOLS:

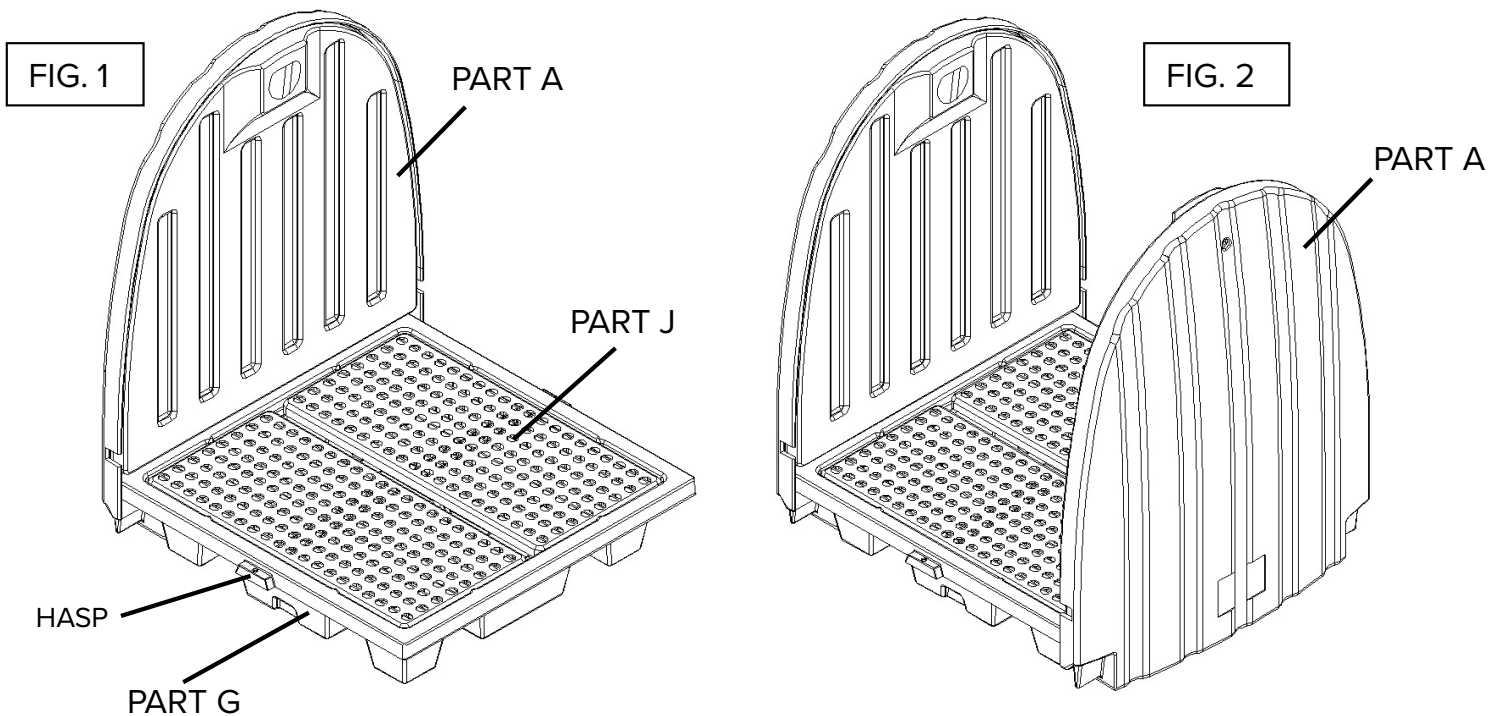
- CORDLESS DRILL (12v OR HIGHER)
- HEX HEAD TO SOCKET DRIVE TRANSITION
- RATCHET WITH 1/2" SOCKET
- 1/2" BOX WRENCH



ASSEMBLY INSTRUCTIONS:



- 1) Stand part (A) upwards and slide it against the edge of part (G), making sure that the sides with molded in hasps are facing outward (Fig. 1).
- 2) Place part (J) onto part (G) (Fig. 1).
- 3) Place the second part (A) on the opposite side of part (G) (Fig. 2).



- 4) With part (C) placed flat on the ground in front of part (A), firmly press the grooved ends onto each part (A) sidewall corner (Fig. 3). Repeat step on other side until all four corners are connected.
- 5) Insert part (B) into openings provided on part (A) (Fig. 4).

FIG. 3

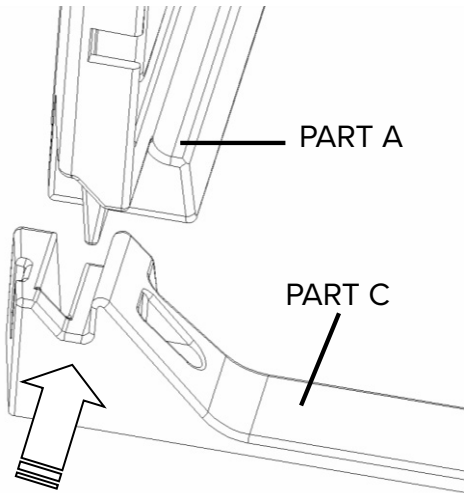
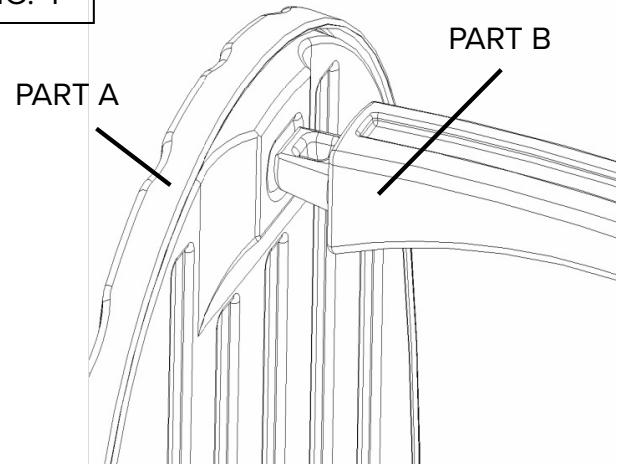
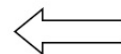
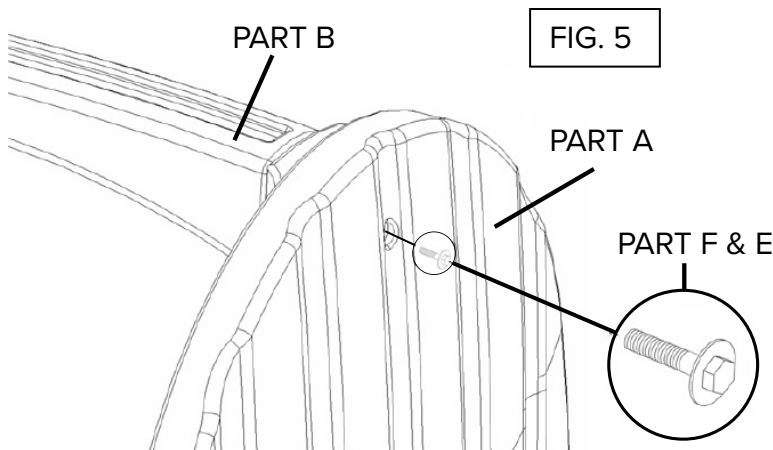


FIG. 4



6) **DO NOT USE POWER TOOLS IN THIS STEP AND DO NOT OVERTIGHTEN SCREW!**

Fasten part (B) with the cap screws, part (F) and fender washers, part (E), on each sidewall, part (A), (Fig. 5). Start both cap screws by hand, screw in until both are almost completely in to ensure proper engagement with the insert. If the bolt does not start easily by hand, it may be necessary to tilt the sidewall, part (A), towards or away from the assembler (Fig. 6). Tighten down snug with 1/2" box wrench or ratchet and socket. **DO NOT OVERTIGHTEN SCREW.**



TILT AS REQUIRED

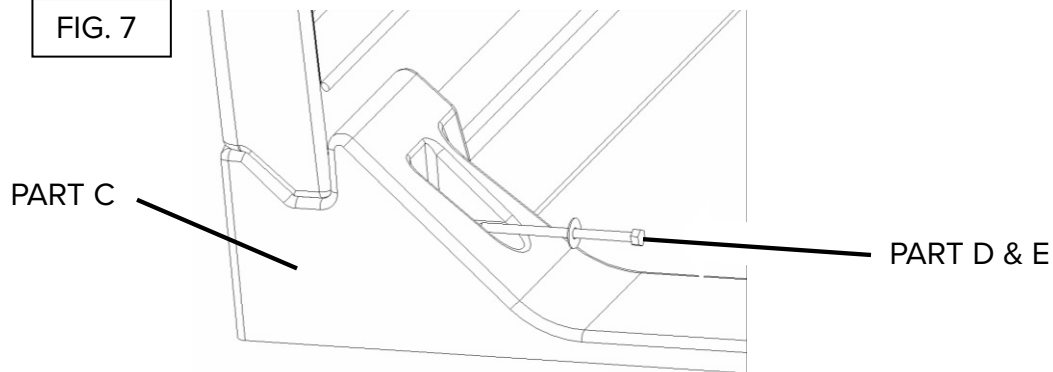
FIG. 6

7) Put part (D), lag screw, with part (E), washer.

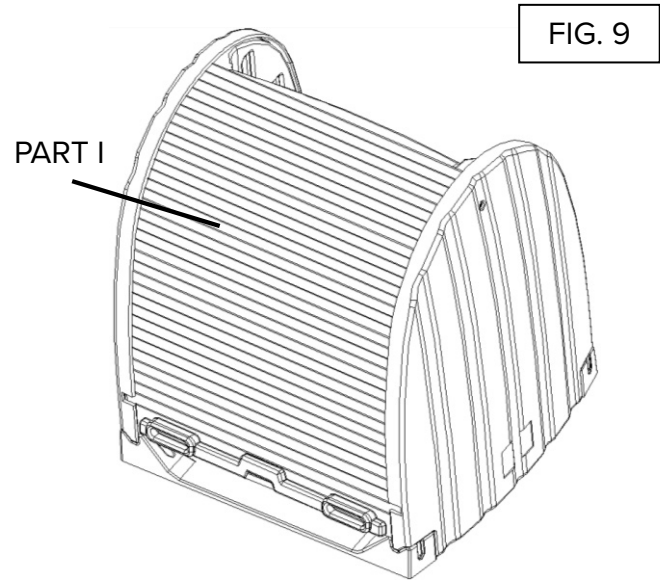
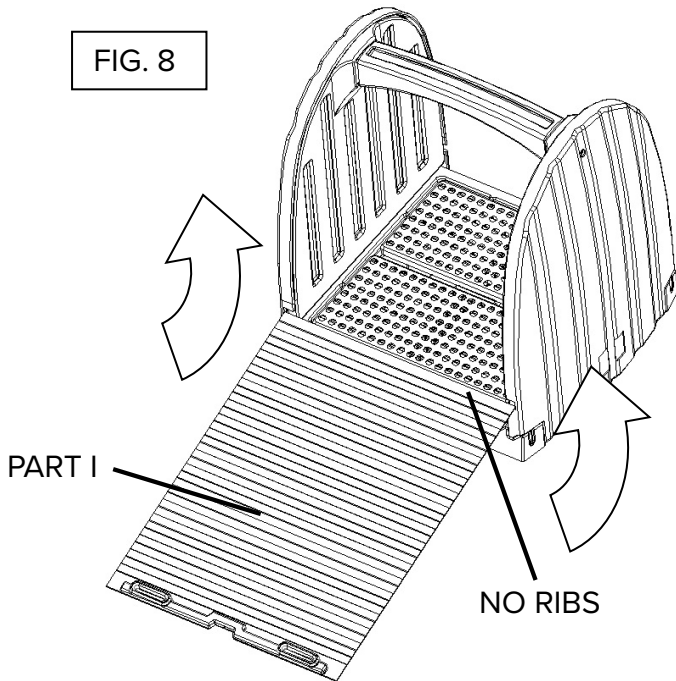
8) **THIS STEP WILL USE A DRILL. USE DRILL AT MODERATE SPEED TO NOT OVERHEAT PLASTIC. DO NOT OVER TIGHTEN SCREW.** Drive part (D & E) into part (C) using the drill point located in the recess to indicate where to start the screw, tightening until it is secure at **MODERATE** speed so not to overheat plastic. **DO NOT OVER TIGHTEN SCREW** (Fig. 7).

9) Repeat step 7 and 8 for the three (3) remaining corners.

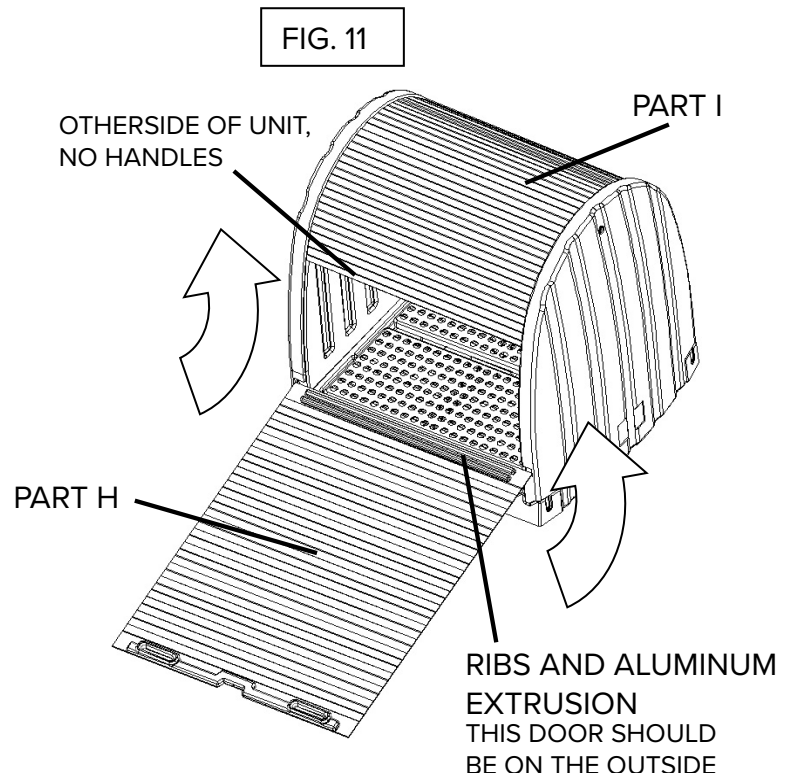
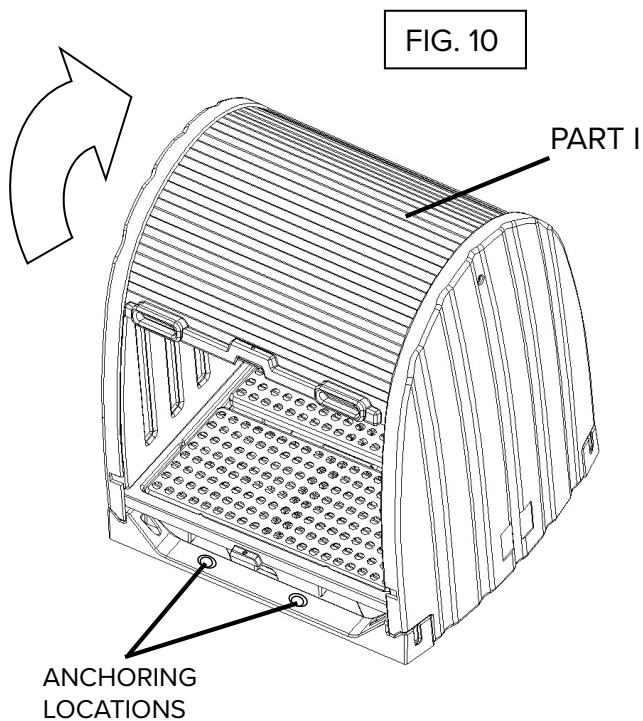
FIG. 7



- 10) Place the inner tambour door without ribs, part (I), on the floor with the handles up and out, in front of the unit (Fig. 8).
- 11) Ease the inner tambour door into the grooves provided and push the door entirely in until it is securely inserted into the sidewalls (Fig. 8 and 9). It may help to stand on the pallet and pull the door into the grooves provided and pull door towards the top of the unit, while pushing on the center of the door. The person on the outside should be pushing the door up onto the track at the same time. Leave the door partially open for the last step (Fig. 10).



- 12) Repeat step 11 by installing the outer tambour door with the ribs and aluminum extrusion, part (H), from the opposite side of the unit, making sure part (H) is over top of part (I) (Fig. 12).



- 13) Complete a final operational check of the doors and lubricate if needed.
- 14) If securing the unit to the ground, recesses are provided in 2 locations on each support leg, part (C), hardware not included (Fig. 10).