



## POLY-OVERPACK® AND WHEELED POLY-OVERPACK® SALVAGE DRUM PACKAGING LIMITATIONS AND CLOSURE INSTRUCTIONS

### SHIPPER MUST READ AND UNDERSTAND THESE INSTRUCTIONS

**IT IS THE SHIPPER'S RESPONSIBILITY PER FEDERAL AND INTERNATIONAL REGULATIONS TO PACKAGE AND SHIP THIS PRODUCT IN ACCORDANCE WITH THESE INSTRUCTIONS.**

**Contact ENPAC prior to shipping with questions regarding closure, packaging or use of this product.**

#### PACKAGING LIMITATIONS:

- 1) Do not fill 50, 65, 95, or 110-gallon containers above the bottom of the thread. Do not fill 20 or 30-gallon containers above top of the drum.
- 2) Do not place materials into POLY-OVERPACK® and WHEELED POLY-OVERPACK® Salvage Drums which are incompatible. Contact ENPAC or your distributor for a Chemical Compatibility Guide. User responsible for chemical compatibility.
- 3) Gross package weight of the POLY-OVERPACK® and WHEELED POLY-OVERPACK® Salvage Drums and lids are not to exceed weight capacity.
- 4) No free liquids are to be transported. These drums have been qualified in accordance with 49CFR173.3(c) to ship solids.
- 5) Not approved for air transportation.
- 6) This is a single-trip packaging only. Do not reuse drums.
- 7) DO NOT stack drums once prepared for transport.

#### CLOSURE INSTRUCTIONS:

- 1) Place contents into drum. Make sure top sealing edge of drum is free from debris, cuts or gouges. NOTE: The lid gasket has been pre-lubed with silicone during manufacture. If desired, additional silicone spray may be applied prior to closing to aid the closure process.
- 2) Place the lid on drum and twist the lid in a counter-clockwise direction until the lid drops onto the drum. Next, tighten the lid in a clockwise direction until it is snug. Loosen and re-tighten the lid to pre-seat the gasket. This will help to achieve the proper closure alignment detailed below.
- 3) Apply additional torque to continue twisting the lid until the ARROW on the side of the lid matches up with the "ALIGN" bar or text on the side of the drum. If the ARROW will not match up with some portion of the "ALIGN" bar or text, do not ship. The closure process may be performed by hand or with the use of a substrate, such as a 2" x 4". The substrate should be placed between the slots on the lid to allow proper torque to tighten the ARROW to the "ALIGN" bar or text. On Model No. 1295-YE there are also openings that go through the base at 90 degree angles to each other that will also accept a 2" x 4" board or substrate that can be used to stabilize the drum safely while securing the lid as mentioned above. The "board" can be wedged against a fixed object or secured downward to limit drum movement and reduce the number of workers required to properly close the drum before shipping.
- 4) It may be necessary, on some models, to "snug" the lid before shipment if the unit has been closed and has sat awaiting disposal. This may move the ARROW past the "ALIGN" bar or text.

**DO NOT EXCEED LIMITATIONS. DO NOT USE IF THE CLOSURE INSTRUCTIONS CANNOT BE PROPERLY PERFORMED.**

