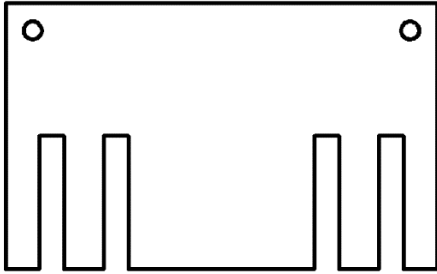


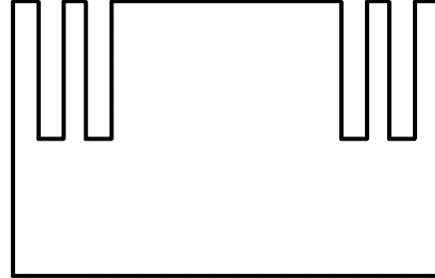
DOUBLE IBC TOTE SPILL PALLET XL GRATE PEDESTAL INSTALLATION INSTRUCTIONS SKU: 5480-YE

SHIPPED PRODUCT CONTAINS THE FOLLOWING:



(8) PANELS WITH HOLES

(4) GRATES



(8) PANELS NO HOLES

(15) RELEASABLE CABLE TIES

NOTE: GRATE PEDESTALS MUST BE SECURED TOGETHER AS A UNIT TO ENSURE A STABLE PLATFORM SURFACE. ADDITIONAL CABLE TIES MAY BE USED IF DESIRED.

ASSEMBLY INSTRUCTIONS:

- 1) BEFORE BEGINNING ASSEMBLY NOTE THAT SOME PANELS HAVE HOLES AND SOME DO NOT. PANELS ARE TO BE ASSEMBLED AS SHOWN IN FIG. 1 BELOW.

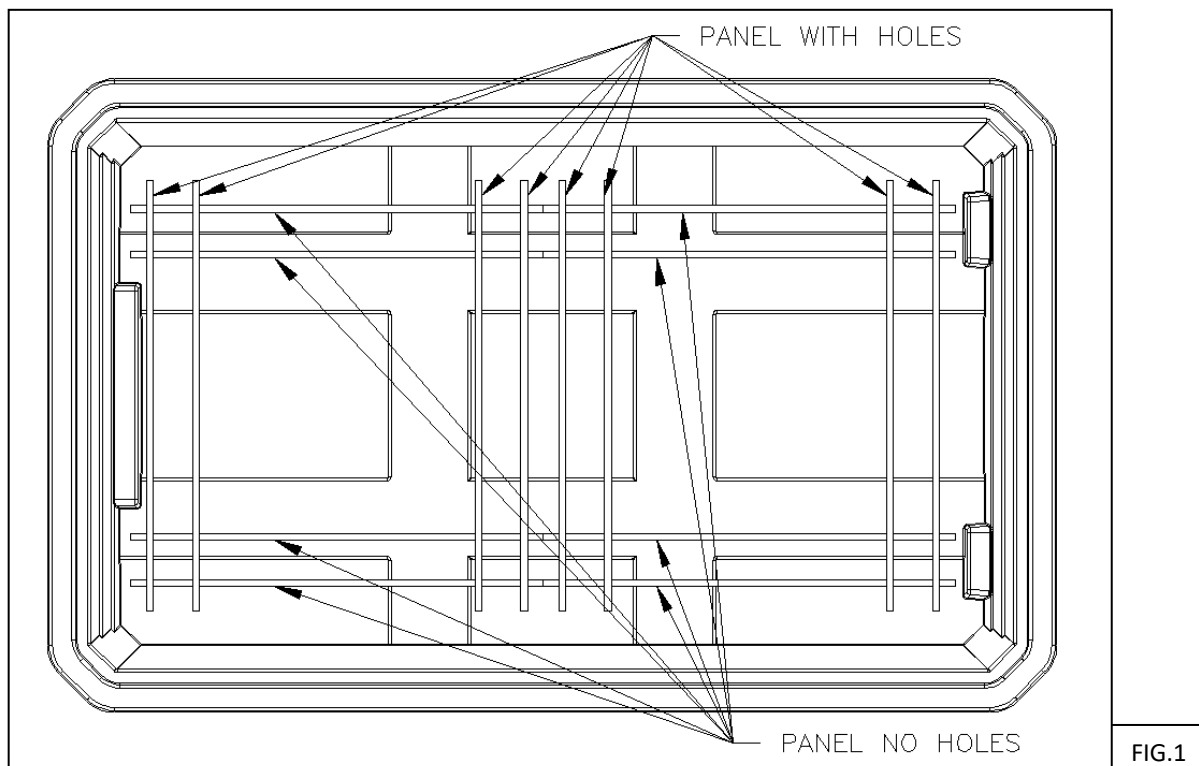
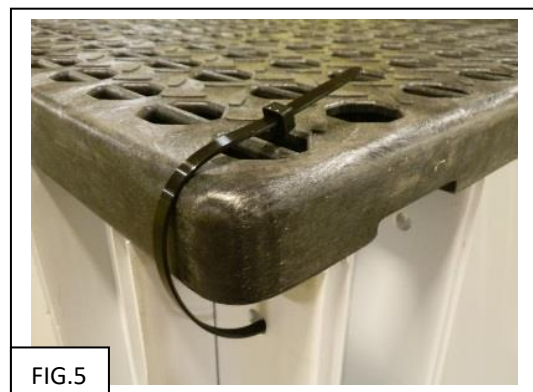
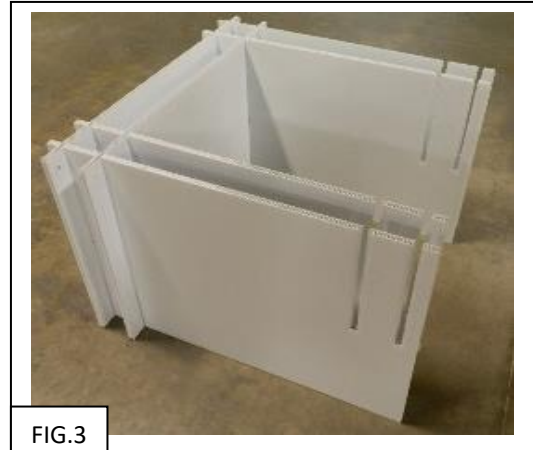
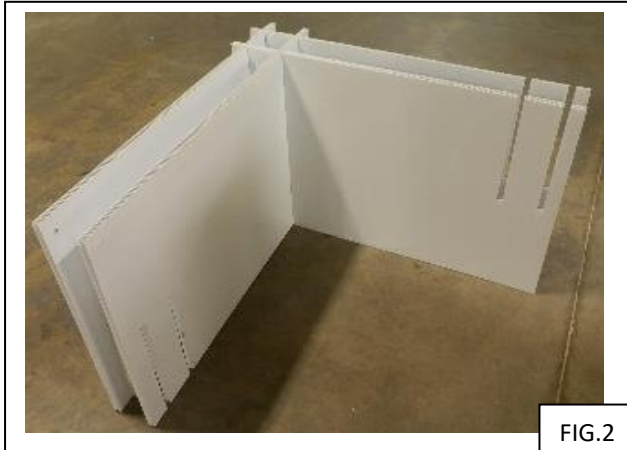


FIG.1

- 2) TAKE (2) PANELS WITH NO HOLES AND WITH THE SLOTS FACING UPWARD PLACE (2) PANELS WITH HOLES WITH SLOTS FACING DOWNWARD INTO TWO END SLOTS. (SEE FIG. 2)

- 3) TAKE (2) MORE PANELS WITH NO HOLES AND WITH SLOTS FACING UPWARD PLACE INTO THE REMAINING DOWNWARD FACING SLOTS OF THE PANELS WITH HOLES. (SEE FIG. 3)



- 4) TAKE (2) MORE PANELS WITH HOLES AND WITH THE SLOTS FACING DOWNWARD PLACE INTO THE REMAINING UPWARD FACING SLOTS. (SEE FIG. 4)
- 5) REPEAT STEPS 2 THROUGH 4 WITH THE REMAINING PANELS.
- 6) THE PEDESTALS CAN NOW BE PLACED IN THE 5480 IBC UNIT. REFER BACK TO FIG. 1 TO BE SURE THE PANELS ARE IN THE PROPER ORIENTATION.
- 7) PLACE (4) GRATES ON TOP OF THE PEDESTALS AND SECURE THEM TO THE PEDESTAL WITH CABLE TIES THROUGH THE HOLES IN THE PANELS. (SEE FIG. 5) (1) CABLE TIE SHOULD BE USED ON EACH END OF THE GRATE.
- 8) USE CABLE TIES TO ATTACH GRATES TOGETHER. (SEE FIG. 6) EACH GRATE SHOULD BE ATTACHED TO THE ONE ADJACENT TO IT AT BOTH ENDS.